

TECHNICAL DATA SHEET

TECHNYL PROTECT C 52G3 V25 NC
(Previously DOMAMID FR 6G25GT96M NC)

Polyamide 6, 25% glass fiber reinforced, heat-aging stabilized, for injection moulding

General

Feature	UL V2	Heat-aging stabilized
Polymer type	PA6 (Polyamide 6)	
Processing technology	Injection molding	
Certification	RoHS	UL-Yellow Card

Product identification

ISO 1043 abbreviation	PA6-GF25 FR(30)
ISO 16396 designation	PA6,GF25,M1H,S14-060

Physical properties

	Condition	Standard	Unit	Value
Density		ISO 1183	g/cm³	1.35
Molding shrinkage, parallel		ISO 294-4, 2577	%	0.5 - 0.7
Molding shrinkage, normal		ISO 294-4, 2577	%	0.6 - 0.8

Mechanical properties

				dam / cond.*
Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	6500 / 3400
Stress at break	5 mm/min	ISO 527-1/-2	MPa	85 / 55
Strain at break	5 mm/min	ISO 527-1/-2	%	3.5 / 8
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	5900 / 3200
Flexural strength, ISO 178	2 mm/min	ISO 178	MPa	140 / 85
Charpy impact strength, +23°C	+23°C	ISO 179/1eU	kJ/m²	38 / 100
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m²	4 / 10
Izod impact strength, +23°C	+23°C	ISO 180/1U	kJ/m²	33 / 90
Izod notched impact strength, +23°C	+23°C	ISO 180/1A	kJ/m²	4 / 9.5

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	Condition	Standard	Unit	Value
Thermal properties				
Melting temperature, 10°C/min		ISO 11357-1	°C	221
Temp. of deflection under load, 0.45 MPa	0.45 MPa	ISO 75	°C	205
Temp. of deflection under load, 1.80 MPa	1.80 MPa	ISO 75	°C	170
Vicat softening temperature	50°C/h - 50N	ISO 306	°C	205

Electrical properties

Volume resistivity		IEC 62631-3-1	ohm.m	1E+016
Surface resistivity		IEC 62631-3-1	ohm	1E+014
Comparative tracking index	Solution A	IEC 60112	V	600
CTI performance level category		Sol A		PLC 0

Burning behaviour

UL Yellow Card availability 	Click here to have access to the UL Yellow Card → E170540-103397245			
Flammability, 0.75 mm	0.75 mm	UL 94		V2
Flammability, 3.0 mm	3.0 mm	UL 94		V2
Glow-wire flammability index, GWFI	1-3 mm	IEC 60695-2-12	°C	960
Glow-wire ignition temperature, GWIT	1-3 mm	IEC 60695-2-13	°C	750
Burning rate, FMVSS, Thickness 1 mm		FMVSS 302		< 100 mm/min

Test run at 23°C if not differently specified, DAM state (dry as moulded), valid for natural colored products.
*: conditioned according to ISO 1110

Processing conditions

Drying temperature/time	75-85°C / 2-4h (with dew point of dried air < -30 °C)
Recommended melt temperature	240 - 260 °C
Recommended mould temperature	70 - 90 °C

These parameters are typical of the product but should be related to the type of machinery used and to the type of moulded part.

Disclaimer

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